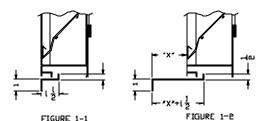
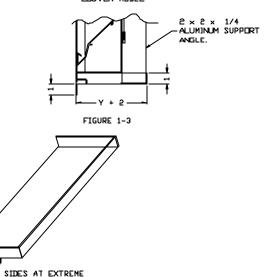
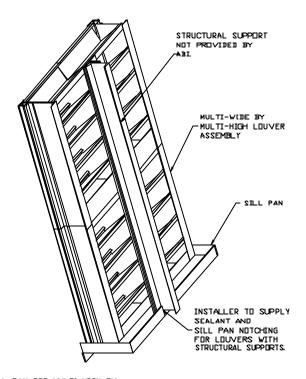
NOTE: ALL DIMENSIONS GIVEN ARE IN INCHES



INSTALLATION METHODS

Y = DEPTH OF CORRESPONDING LOUVER MODEL





SILL PAN FOR MULTI-HIGH BY MULTI-WIDE LOUVER ASSEMBLIES.

STANDARD'S & INSTALLATION NOTES

SILL EXTENSION INSTALLATION

1. SILL EXTENSIONS ARE AN OPTION AND CAN BE FORMED IN VARIOUS LENGTHS & DEPTHS TO SUIT CUSTOMER NEEDS.

1' MINIMUM

DVERLAP

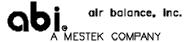
2. SILL PANS ARE A STANDARD IN MULTI-WIDE LOUVER ASSEMBLIES THAT HAVE AN ARCHITECTURAL DIPTION WITH A DRADNABLE BLADE. SILL PANS ALSO CAN BE PROVIDED ON DITHER LOUVERS AS AN OPTION. SILL PANS ALSO CAN BE FORMED IN VARIOUS LENGTHS & DEPTHS TO SUIT CUSTOMER NEEDS.

SEALANT IS REGUIRED AT SILL OVERLAP TO PREVENT VATER LEAKAGE. (SILL PAN SIMILAR)

SILL PAN

- 3, SILL EXTENSIONS AND SILL PANS FOR MULTI-WIDE LOUVER ASSEMBLIES ARE PROVIDED IN TYPICAL LENGTHS OF 96° 08'-0").
- 4. BOTH SILL EXTENSIONS & SILL PANS ARE FINISHED TO MATCH
 THE TYPE & COLOR PROVIDED ON THE LOUVER ASSEMBLY AS A STANDARD.
- 5. SILL EXTENSIONS ARE FORMED TO AN 1 1/2 ' DEPTH
 AS A STANDARD, SILL EXTENSIONS REQUIRE CUSTOMER TO PROVIDE
 AN 'X' DIMENSION FROM 0' TO 3' FOR ADDITIONAL LENGTH TO
 THE EXTERIOR SIDE OF THE LOUVER, ADDITIONAL LARGER 'X'
 DIMENSION CAN BE PROVIDED AS AS OPTION, (SEE FIGURE 1-1 % L-2),
- 6. SILL EXTENSIONS & SILL PANS ARE PROVIDED AS A STANDARD IN EITHER 1032' THK ALLMINUM OR 16 GA. GALVANIZED STEEL. ALLMINUM OR STEEL MATERIAL DEPENDS ON THE TYPE OF LOUVER ASSEMBLY PROVIDED EITHER ALUMINUM OR GALVANIZED STEEL.

	DATE :	AB)	PREID. No. 1
	PROJECT / CUSTOMER / ORDER No. : ARCH. / ENGR. : AGENT / DRDER No. :		
	_		



73D1 NTERNATIONAL DRIVE HOLLAND, OHIO
STANDARD INSTALLATION METHODS
FOR SILL EXTENSIONS & SILL PANS

DRN. BY BJW DWG NO. REV.

DATE 10-1-96 900-1

CUSTOMER TO ADVISE "X" DIMENSION

ENIS OF LOUVER OPENING.